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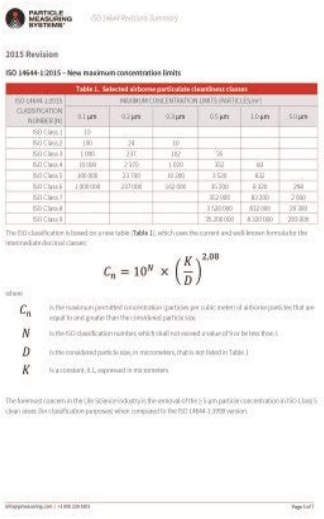

2015 Revision

ISO 14644-1:2015 – New maximum concentration limits

Table 1. Selected airborne particulate cleanliness classes

$$C_n = 10^N \times \left(\frac{K}{D}\right)^{2,08}$$

C_n is the maximum permitted concentration (particles per cubic meter) of airborne particles that are equal to and greater than the considered particle size.

N is the ISO classification number, which shall not exceed a value of 9 or be less than 1.

D is the considered particle size, in micrometers, that is not listed in Table 1.

K is a constant, 0.1, expressed in micrometers.

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